

Adjustment Packing

Moba ID CVG2601

Old ID

Package General

Moba name	Eggbox 2x6 L
Producer name	2x6 Eggbox M/L
Producer ID	

To process	YES
Tray/S. Packing	S
Input date	2-2-2016

General egg	12
Egg per pack	6
Divisible	YE

Suitable for egg format- min / Max grams

Remark Name and date change old date 19-09-2007. Raised chance on cracks caused by cup form and doubtful shock absorption of the bottom part, especially eggs with a form index < 0,7. Problems to denest the last 10 products of a stack, caused by the small rims.

Weight	grams
Type	Carton
Material	Cardboard
Labeled	YES
Direct printed	NO
Characteristic	
Place char.	
Mould number	
Place mould nr	

Packing

Open dimension LxWxH

x 302 x 44 mm
Tolerances
x x mm

Closed dimension LxWxH

105 x 302 x 70 mm
Tolerances
x x mm

Hight of 2 trays stacked mm

Hight of 1 tray + 1 plastic lid stacked mm

Loader

Special parts according number

Plateau Omnia		Omnia 85 to/including 250 loader		Type scoop
XF	21330070	14865830 wide	14868980 + bush 5 mm	XF Loader
FL	21214870	14868980	14868980 + bush 10 mm	FL Loader

Omnia

Special parts according number

Number of rows	2	Traject-type	2R	Lid pusher (ram)	0	K	4
Position first egg	0	Denester command	0	Fork for lip	ON	S	J23
Position last egg	5	Alternately	0	Gentle touch stinger	OFF	B	0
		Pin-conveyer command	0	Pack carrier	2,4	Speed	High
				Pack lifter	1		

NrPackSplitWidth:	<input type="text" value="1"/>	Distance hart first row	<input type="text" value="282"/>	Drop-depth	<input type="text" value="38"/>
NrPackSplitLength	<input type="checkbox"/>	Pitch in the running direction	<input type="text" value="53"/>		
LinkCloserSpeedLaneSpeed	<input checked="" type="checkbox"/>	Pitch centre rows in the run direction	<input type="text" value="53"/>	Dropset in packing	<input type="text" value="0"/>
RunsOnAutopackLane	<input checked="" type="checkbox"/>	Large consumer pack			
UseVacuumDenester	<input type="checkbox"/>	Runs on LCP Lane	<input type="checkbox"/>	Partial Long Pullup MM 1:	<input type="text" value="0"/>
MissingPackEnabled	<input type="checkbox"/>	<input type="checkbox"/> LargeConsumerPackLaneSideDater		Partial Long Pullup MM 2:	<input type="text" value="0"/>
HighSpeedNotAllowed	<input type="checkbox"/>	PinConveyorCommandRow:	<input type="text" value="0"/>	Partial Long Pullup MM 3:	<input type="text" value="0"/>
CouponPosition:	<input type="text" value="0"/>	DenesterCommandRow:	<input type="text" value="0"/>	Partial Long Pullup MM 4:	<input type="text" value="0"/>
PackStampPosition:	<input type="text" value="1"/>				

Remark:

Rounding of the side guides (21702460 and 2450) is necessary to prevent colliding between lid and guides during closing action. Weak closing buttons , which can lead to doubtful closing quality,

Moba 2500

Special parts according number

Pulley-type	02*54.5	Closer	ON	Drop-depth	38
Pulley-number	24341320			Position pusher	21

CVG2601

Denester

Special parts according number

L	15	J	5	I1	14	Packet-number	816	I4	Packet2-number	Tube	0
G	25			I2	36	Adjustment rule	1	I5	Adjustment rule2	pinconveyer	

Remark: Problems to denest the last 10 products of a stack, caused by the small rims.

Farmpacker Denester

Special parts according number

Packet double tray denester	I1	I3
Stack guide number	I2	Correction-pin number

Packer lane

Special parts according number

Side guide	Pulley	Dropset height	Spread/Squeeze	
Flex/5- 6- 8000	Acceleration	H0 H4	Pos.L	Pos.AL
	Index	H1 H5	Pos.R	Pos.AR
1000/1500	Index 1000/1500	H2 H6	Pos.R	Pos.BL
		H3 H7		Pos.BR

Control pack -
 Fork for lip ON
 Position egg 6
 Position packing 10-12

Remark:

AX 92 / TS

Special parts according number

Plateau AX 92	Scoop
Plateau TS	
Push-up plate	Number scoop

Remark:

Toplidder

Special parts according number

Fill-side bottom cup wide	Fill-side up cup wide	Fill-side bottom cup wide	Fill-side up cup wide	Top tray cup wide	Top tray cup wide
Packet	Packet	Packet	Packet	Packet	Packet
G	G	G 816	G	G	G
J	J	J 25	J	J	J
L	L	L 5	L	L	L
I1	I1	L 15	I1	I1	I1
I2	I2	I1	I2	I2	I2
I3	I3	I2	I3	I3	I3
	Attachment	I3			

Tray-support

Palletizer

Special parts according number